

DART AEROSPACE LTD	Work Order:	
Description: Seat Track	Part Number:	D3811-1
Inspection Dwg: D3811 Rev: A		Page 1 of 2

FIRST ARTICLE INSPECTION CHECKLIST

☒ **First Article**

 ☐ **Prototype**

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.40	+/-0.030					
6.70	+/-0.030					
0.700	+/-0.010					
1.400	+/-0.010					
0.990	+/-0.010					
Ø0.281 x 0.44 deep	+0.006/-0.001 x +/-0.030					
0.780	+/-0.010					
6.48	+/-0.030					
Ø0.196	+0.005/-0.001					
Ø0.388 x 100°	+0.006/-0.001 x 0.5°					
R0.13	+/-0.030					
0.70	+/-0.030					
6.44	+/-0.030					
R1.00	+/-0.030					
1.576	+/-0.010					
1.76	+/-0.030					
10.00	+/-0.030					
0.590 pitch	+/-0.010					
0.788 pitch	+/-0.010					
23.00	+/-0.030					
Ø0.323	+0.006/-0.001					
0.27	+/-0.030					
1.08	+/-0.030					
20.68	+/-0.030					
0.44	+/-0.030					
1.24	+/-0.030					
0.286 x 60°	+/-0.010 x 0.5°					
Ø0.388 x 100°	+0.006/-0.001 x 0.5°					
R0.032	+/-0.010					
0.132	+/-0.010					
0.315	+/-0.010					
0.015 x 30°	+/-0.010 x 0.5°					
0.100	+0.030/-0.010					
1.98	+/-0.030					

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Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.120	+/-0.010					
0.730	+/-0.010					
0.195	+/-0.010					
0.630	+/-0.010					

Measured by:		Audited by:		Prototype Approval:	N/A
Date:		Date:		Date:	N/A

Rev	Date	Change	Revised by	Approved
A	09.05.19	New Issue	KJ 	